



## Product Data Sheet

### Light Brown Sugar

#### Product Description

A light colored soft sugar with a mild cane molasses flavor. Light Brown Sugar provides color, pleasing delicate caramel flavors and increased moisture retention and shelf life of baked products.

#### Applications

Light Brown Sugar may be used in baked goods and desserts.

#### Ingredient Statement

Cane Sugar, Cane Syrup

*Note: Ingredient statement label protocols vary by company. Please consult with your Legal and/or Regulatory Department to ensure you are following your company's labeling policy.*

*Certain products manufactured and/or packaged by and for Imperial Sugar Company are only approved for use: a) in certain geographic regions; b) for certain end uses; and/or c) at certain usage levels. The Customer is responsible for determining that the products comply with all applicable laws and regulations for the particular geographic region(s) in which they intend to use, sell, market, distribute products. This includes laws and regulations related to: a) product use and usage levels; b) customer products and their uses; and c) any claims made about customer products.*

#### Typical Analysis (Analytical methods available upon request)

Color by Reflectance, AU	65.0 - 40.0
Moisture (%)	4.0 Maximum
Invert Sugars (%)	5.0 Maximum
Ash (%)	1.0 Maximum
Aroma and Flavor	Mild Cane Molasses
pH	5.0 - 7.0
Polarization (%)	91.5 Minimum
Texture	Soft when kneaded

#### Handling and Storage

Recommended storage in an odor-free environment at 50-90°F and more than 60% relative humidity.  
Recommended usage is within 12 months.

#### Packaging

Available in 50 lb multi-wall kraft paper/polyethylene bags, 2 lb poly bags and 1 lb boxes.

#### Country of Origin

Produced in and packaged in the United States of America (Port Wentworth, GA).

#### Product Statements

Allergen - Reference Imperial Sugar Company Allergen document.

GMO - Reference Imperial Sugar Company GMO document.

Kosher - Certified Kosher by the Orthodox Union and bears the OU Kosher symbol.

Imperial Sugar Company markets cane sugar under the following brand names: Colonial, Dixie Crystals, Evercane, Holly, Imperial Sugar and White Gold. For more information, to request samples, or to place an order, contact a sales representative or call the Product Assistance Hotline at (800) 727-8427.

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*Handwritten signature and date: jw 11/15*