

Header

Spec Name: BG Almondmilk Chocolate
 Spec No.: 4060689
 Version: 1
 Status: Collaborative Draft
 Specification Type: Food.
 Supplier Name: HP Hood LLC
 ProSpec Code: WMUS-A0068

MAIN DETAILS

Main Details

Dept / Cat / Sub Cat: 90 DAIRY / MILK SPECIALTY / MILK SPECIALTY
 Countries Where Sold: Walmart US
 Formulation/Composition Ownership: Walmart
 Region: -
 Brand Type: Glossary
 Brand: bettergoods
 Do Not Use: -
 Walmart Supplier Number (6 digits Only) *PACK COPY REQUIRED*: 479373
 :
 Pack Copy Language: American (English)
 Legislation: US

Link to Product Record

Product Name (Brand & Name of Product only) Net Quantity of Contents (Net Wt / Fl. Oz. / Metric / Count) UPC # (12 digits Only) *PACK COPY REQUIRED*
 BG Almondmilk Chocolate 64 fl oz 194346193813

Key Dates

First Production Date: 6/1/24
 Out Of Store Date: -
 Seasonal Product: No
 Event: -
 Target Launch Date: 6/1/24
 Actual Launch Date: 6/1/24
 Review Date: -

Supplier Details

Supplier Product Reference: -
 Source: WM ProSpec

ProSpec Code	Supplier Name	Address 1	Address 2	Address 3	Address 4	Country	Zip Code
WMUS-A0068	HP Hood LLC	800 Research Drive	-	Wilmington	Massachusetts	United States	01887

Primary Sites

Site Code	Site Name	Address 1	Address 2	Address 3	Address 4	Country	Zip Code
WMUS-A0068-00005	HP Hood LLC - Sacramento	8340 Belvedere Ave	-	Sacramento	California	United States	95826
WMUS-A0068-00001	HP Hood LLC - Winchester	160 Hood Way	-	Winchester	Virginia	United States	22602

Secondary Sites

Site Code	Site Name	Address 1	Address 2	Address 3	Address 4	Country	Zip Code
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Supplier Contacts

Name	Phone	Email
Katherine Lemelman	781-873-4100	Katherine.Lemelman@hphood.com

Walmart Contacts

Role	Name
Product Technologist	Pallavi Rajbhandari
Project Manager - Commercialization	Jonathan Wohlt
Product Development Manager	Pallavi Rajbhandari

Specification History

Reason	Details of Amendment	Version	Date
New	Bettergoods, new brand for Walmart	1	11/16/23

Final Approval

Supplier Approved Name: -
 Walmart Approved Name: -

Supplier Approved Position: -
Walmart Approved Position: -
Supplier Approved Date: -
Walmart Approved Date: -

Declaration

FORMULA AND RAW MATERIALS

Formula

Formula: Standard

1	2	Ingredient	Forced Addition (DO NOT USE FOR FOOD)	Qty In Comp	% In Comp.	Batch Qty / %	Batch %	Total %	Dec.	Do Not Use	Supp.
1	<input type="checkbox"/> a	Almond Paste				88.427	88.43		<input type="checkbox"/>	<input type="checkbox"/>	1
2	<input type="checkbox"/> a	Water		86.4	98.07		86.72	86.72	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1
3	<input type="checkbox"/> a	Almonds		1.7	1.930		1.706	1.706	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1
4	<input type="checkbox"/>	Cane Sugar				10	10.00	10.00	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
5	<input type="checkbox"/>	Calcium Carbonate				0.5	0.500	0.500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
6	<input type="checkbox"/>	Sea Salt				0.15	0.1500	0.1500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1
7	<input type="checkbox"/>	Potassium Citrate				0.15	0.1500	0.1500	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1
8	<input type="checkbox"/>	Gellan Gum				0.03	0.03000	0.03000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
9	<input type="checkbox"/>	Sunflower Lecithin				0.04	0.04000	0.04000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
10	<input type="checkbox"/>	Vanilla Flavor				0.1	0.1000	0.1000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1
11	<input type="checkbox"/>	Vitamin A Palmitate				0.001	0.001000	0.001000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
12	<input type="checkbox"/>	Vitamin D				0.001	0.001000	0.001000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
13	<input type="checkbox"/>	Vitamin E				0.001	0.001000	0.001000	<input checked="" type="checkbox"/>	<input type="checkbox"/>	2
14	<input type="checkbox"/>	Cocoa (Processed with Alkali)				0.6	0.600	0.600	<input checked="" type="checkbox"/>	<input type="checkbox"/>	3
Total						100	Total	100.00			

Ingredients

System Generated Pack Copy Ingredients List

System Generated Pack Copy Ingredients List : **Ingredients:**Water, Cane Sugar, Almonds, Cocoa (Processed with Alkali), Calcium Carbonate, Sea Salt, Potassium Citrate, Vanilla Flavor, Sunflower Lecithin, Gellan Gum, Vitamin A Palmitate, Vitamin D, Vitamin E.

Comments

Comments: -

Raw Materials

Ingredient	Grade/Specification	Bioengineering Disclosure	Supplier	Site Location	Country where Processed	Country Of Origin	Raw Materials Info
Almond Paste	food grade		Blue Diamond Growers		United States	United States	Yes
Water	filtered		HP HOOD LLC		United States	United States	Yes
Almonds	food grade		Blue Diamond Growers		United States	United States	Yes
Cane Sugar	food grade		Sweeteners Plus		Canada	Canada	Yes
Cane Sugar	food grade		CSC		United States	Mexico, United States	Yes
Calcium Carbonate	food grade		OMYA, INC		United States	United States	Yes
Calcium Carbonate	food grade		JM HUBER		United States	United States	Yes
Sea Salt	food grade		Cargill, Harvey Salt, Brenntag		United States	Mexico, United States	Yes
Potassium Citrate	food grade		Jungbunzlauer		Germany	Germany	Yes
Gellan Gum	food grade		CP KELCO		United States	United States	Yes
Gellan Gum	food grade		DUPONT/DANISCO		France	France	Yes
Sunflower Lecithin	food grade		Ciranda		Netherlands	Argentina, Bulgaria, India	Yes
Sunflower Lecithin	food grade		CARGILL TEXTURIZING SOLUTIONS		Netherlands	Netherlands	Yes
Vanilla Flavor	food grade		Mission Flavors & Fragrances		China, France, Indonesia, Malaysia, United States	China, Indonesia, Madagascar, Malaysia, Spain	Yes

Ingredient	Grade/Specification	Bioengineering Disclosure	Supplier	Site Location	Country where Processed	Country Of Origin	Raw Materials Info
Vitamin A Palmitate	food grade		Prinova		Germany, United States	Germany, United States	Yes
Vitamin A Palmitate	food grade		ABCO LABORATORIES INC		United States	Switzerland	Yes
Vitamin D	food grade		Prinova		China, United States	China	Yes
Vitamin D	food grade		ABCO LABORATORIES INC		China, United States	China	Yes
Vitamin E	food grade		Prinova		Spain, United States	United States	Yes
Vitamin E	food grade		ABCO LABORATORIES INC		United States	India	Yes
Cocoa (Processed with Alkali)	food grade		Barry Callebaut		Netherlands, United States	Cameroon, Colombia, Dominican Republic, Ecuador, Ghana, Haiti, Indonesia, Netherlands	Yes
Cocoa (Processed with Alkali)	food grade		Cargill		Netherlands	Netherlands	Yes
Cocoa (Processed with Alkali)	food grade		Ecom Ingredients		Netherlands	Ghana, Netherlands	Yes

Declarations

Statements

System Generated Pack Copy Ingredients List : **Ingredients:**Water, Cane Sugar, Almonds, Cocoa (Processed with Alkali), Calcium Carbonate, Sea Salt, Potassium Citrate, Vanilla Flavor, Sunflower Lecithin, Gellan Gum, Vitamin A Palmitate, Vitamin D, Vitamin E.

Ingredients List on Pack?: Yes

On Pack Final Ingredients Declaration *PACK COPY REQUIRED*: **Ingredients:** ALMONDMILK (WATER, ALMONDS), CANE SUGAR, COCOA PROCESSED WITH ALKALI, CALCIUM CARBONATE, SEA SALT, POTASSIUM CITRATE, NATURAL VANILLA FLAVOR WITH OTHER NATURAL FLAVORS, SUNFLOWER LECITHIN, GELLAN GUM, VITAMIN A PALMITATE, VITAMIN D2, D-ALPHA-TOCOPHEROL (NATURAL VITAMIN E).

Do Not Use: Text

Legal Labeling Statements/Bioengineering Disclosure *PACK COPY REQUIRED*: Text

Origin of Meat or Fish

Type Ingredient And Origin

ALLERGY AND DIETARY ADVICE

Allergens

Allergen	Choose One statement to best describe the highest risk of presence of the allergen in the product	Formal Control Program	Declared	Label Declaration	Species / Common Name	Source
1 Milk	Present on Production Line, but not present in the Product	Yes	No	-	-	
2 Eggs	Present on Production Line, but not present in the Product	Yes	No	-	-	
3 Fish (Specify Type)	Not present in Product, not present on the Production Line, and not present in the Facility	No	No	-	-	
4 Crustacean Shellfish (Specify Type)	Not present in Product, not present on the Production Line, and not present in the Facility	No	No	-	-	
5 Tree Nuts (Specify Type)	Present in the Product	Yes	Yes	Contains	ALMONDS	Almonds
6 Peanuts	Not present in Product, not present on the Production Line, and not present in the Facility	No	No	-	-	
7 Wheat	Not present in Product, not present on the Production Line, and not present in the Facility	No	No	-	-	
8 Soy	Present on Production Line, but not present in the Product	Yes	No	-	-	
9 Sesame	Not present in Product, not present on the Production Line, and not present in the Facility	Yes	No	-	-	

Other Allergen Information: -

Reasons For Not Declaring

Allergen	Reason
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Validation Overrides

Contains

Allergen	Present in Product
1 Mustard	No
2 Sulfites	No
3 Gluten	No
4 Tartrazine	No
5 Palm Oils and/or Derivatives Of	Yes
6 Carmine	No
7 Cochineal	No
8 Enzymes	No
9 Gelatin of Animal Origin	No
10 Glycerine	No
11 Mono & Diglycerides	No
12 Irradiated Ingredients	No
13 FD&C Yellow 5	No
14 Caramel Color	No
15 Sodium Benzoate	No
16 Potassium Sorbate	No

Validation Overrides

Suitable For

	Suitable For	Suitable For
1 Vegetarians	No	
2 Vegans	No	
3 Coeliacs	No	

Validation Overrides

Declaration

Declarations

CONTAINS ALMONDS.

Other Allergen Declarations: Text

NUTRITION

Nutrition

What format is your laboratory information provided in?: -

Nutrition Panel: Full Food Table (NEW FC

Heading Text: Amount Per Serving

Footnote: Shortened Daily Values -

Columns to be Declared: Per Serving / Dry Matter
%Daily Value Per Serving
1 cup (240mL)

Serving Size:

Servings Per Container: 8

Serving Quantity: 245.23 g

% DV Calculated based on:

% RDI Calculated based on:

Calculate Amounts: 2,000 Calorie Diet
Adult

Source Of Data: Yes

Nutrients (GLOBAL)

Nutrient		Per 100 g/ml or As Fed	Per Serving / Dry Matter	% Daily Value Per 100g	% Daily Value Per Serving	Daily Value	Declared
Calories		39.75	97.47				<input checked="" type="checkbox"/>
Total Fat	g	1.02	2.5	1	3	78	<input checked="" type="checkbox"/>
Saturated Fat	g	0.11	0.27	0	0	20	<input checked="" type="checkbox"/>
Trans Fat	g	0	0				<input checked="" type="checkbox"/>
Polyunsaturated Fat	g	0.24	0.59				<input checked="" type="checkbox"/>
Monounsaturated Fat	g	0.61	1.49				<input checked="" type="checkbox"/>
Cholesterol	mg	0	0	0	0	300	<input checked="" type="checkbox"/>
Sodium	mg	59.73	146.48	3	7	2300	<input checked="" type="checkbox"/>
Total Carbohydrate	g	7.8	19.1	3	7	275	<input checked="" type="checkbox"/>
Dietary Fiber	g	0.4	1.0	0	3	28	<input checked="" type="checkbox"/>
Total Sugars	g	7.2	17.5				<input checked="" type="checkbox"/>
Added Sugars	g Added Sugars	7.07	17.34	14	34	50	<input checked="" type="checkbox"/>
Protein	g	0.5	1.2				<input checked="" type="checkbox"/>
Vitamin D	mcg	1.0	2.5	6	15	20	<input checked="" type="checkbox"/>
Calcium	mg	187.58	460	15	35	1300	<input checked="" type="checkbox"/>
Iron	mg	0.3	0.8	0	4	18	<input checked="" type="checkbox"/>
Potassium	mg	89.58	219.68	0	4	4700	<input checked="" type="checkbox"/>
Vitamin A	mcg	61.52	150.87	6	15	900	<input checked="" type="checkbox"/>
Vitamin E	mg	1.6	4.0	10	25	15	<input checked="" type="checkbox"/>

Declaration

Back of Pack Declaration

Nutrition Facts		
Servings Per Container	8	
Serving Size	1 cup (240mL)	
	Amount Per Serving	%Daily Value*
Calories	100	
Total Fat	2.5g	3%
Saturated Fat	0g	0%
Trans Fat	0g	
Polyunsaturated Fat	0.5g	
Monounsaturated Fat	1.5g	
Cholesterol	0mg	0%
Sodium	150mg	7%
Total Carbohydrate	19g	7%
Dietary Fiber	Less than 1g	3%
Total Sugars	18g	
Includes	17g Added Sugars	34%
Protein	1g	
Vitamin D	2.5mcg	15%
Calcium	460mg	35%
Iron	0.8mg	4%
Potassium	220mg	4%

Vitamin A	150mcg	15%
Vitamin E	4mg	25%

* The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

Calories per gram:

Fat 9 · Carbohydrate 4 · Protein 4

Supporting statements

Supporting statement to appear on the pack below the nutrition table:

Text
Calories per gram
2% DV protein

LABELING COPY

Products

Product Details

Legal Product Description *PACK COPY REQUIRED*:	Almondmilk
Flavor/Variety *PACK COPY REQUIRED*:	Chocolate
Trademark Name *PACK COPY REQUIRED*:	N/A
Product Sub-descriptor *PACK COPY REQUIRED*:	Vitamins A, D, E and Calcium Added, Ultra-Pasteurized
Brand:	bettergoods
Do Not Use:	-
Brand Type:	Glossary
WM 6 Digit Vendor Number:	479373

Net Quantity of Contents (Net Wt / Fl. Oz. / Metric / Count)

Quantities

Declared Quantity Type:	Fixed Weight
Units Printing:	Preprinted
Declared Quantity (as Displayed on Package) *PACK COPY REQUIRED*:	1/2 GAL (1.89L)
Location:	Front of Pack
Not Required:	-
Drained Weight *PACK COPY REQUIRED - IF APPLICABLE*:	-
Location:	-
Print Height:	4mm

Icons, Claims and Logos

Icons, Claims and Logos *PACK COPY REQUIRED*

Logo:	-	
Icons		
Icons	Additional information (not in Glossary)	Use on Pack
Nutrition Claims		
Text		Use on Pack
Good source of vitamin D and Good source of vitamin A		Front of Pack
"†Contains lower amounts of Protein, Magnesium, Phosphorus, Potassium, Riboflavin, and Vitamin B12 than dairy milk		Front of Pack
"For More Nutritional Comparisons, See [insert website]." Walmart to provide website naming		Back of Pack
Not Nutritionally Equivalent to Dairy Milk. See side panel for more Information.		Front of Pack
1 Cup of Regular Milk contains 25%DV (306mg) Calcium vs. 1 Cup of bettergoods Unsweetened Almondmilk Contains 35%DV (460mg) Calcium		Front of Pack
"Not Nutritionally Equivalent to Dairy Milk. *USDA FoodData Central. Data consistent with regular dairy milk.		Back of Pack
Almondmilk, a cholesterol free food		Back of Pack
No Cholesterol		Back of Pack
Nutrition Icons		
Icon	Additional information (not in Glossary)	Use on Pack
Claims / Statements		
Text		Use on Pack
plant-based		Front of Pack
enlarged to show texture		Front of Pack
Gluten-Free		Back of Pack
Rich In Calcium and High In Vitamin E		Back of Pack
100 Calories Per Serving		Front of Pack
Safety and Warning Phrases		
Text		Use on Pack

BEST IS USED BY DATE STAMPED ON TOP
DO NOT USE IF SEAL UNDER CAP IS BROKEN

Back of Pack
Front of Pack

Sustainability

Text Use on Pack

Taste Icons

Icon Additional information (not in Glossary) Use on Pack

Other Icons

Icon		Additional information (not in Glossary)	Use on Pack
Kosher Certification Symbol		Certifier - OU; symbol OUD	Front of Pack
Serving Suggestion Required:	Yes		
Air Freight Product:	No		

Cooking & Prep

Cooking & Preparation

Oven

Time: -
Temp (C): -
Temp (F): -
Temp (G): -

Oven Instructions

Oven From Frozen

Time: -
Temp (°C): -
Temp (°F): -
Temp (°G): -

Oven From Frozen Instructions

Microwave

Step 650w/Cat B 750w/Cat D 850w/Cat E

Microwave Instructions

Microwave From Frozen

Step 650w/Cat B 750w/Cat D 850w/Cat E

Microwave From Frozen Instructions

Grill

Barbeque

Shallow Fry

Deep Fry

Stir Fry

Steam

Poach

Stovetop

Boil

Other

Cooking Icons

Icon Additional information (not in Glossary) Use on Pack

Cooking Warnings

Text Use on Pack

Preparation Guidelines

Preparation Guidelines: -

Serving & Recipe

Serving and Recipe Information

Serving Suggestions: SHAKE WELL

Serves: -
Recipe Suggestions: -

Storage/Lot/Batch Coding

Storage/Lot/Batch Coding

Storage Statements

Text
 PERISHABLE
 KEEP REFRIGERATED (Standard)
 ONCE OPENED CONSUME WITHIN 7 DAYS
 Are standard frozen product storage guidelines required? Yes

Home Freezing Guidelines

Text
 For home freezing: DO NOT FREEZE

Defrosting Guidelines

Text

Storage Icons

Storage Icon	Supporting Text	Use on Pack
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Product Coding

Statement	Use on Pack
BEST If Used By MMM DD YYYY	Front of Pack
Location of Product Code: Along Side Statement	

Additional

DO NOT USE

Code
 194346193813

Shipping Case Code

Code
 10078742267583

Certificates

Type	Certificate No.	Icon	Use on Pack
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Country of Origin Statement 1:	Not Required		
Country of Origin Country 1:	United States		
Country of Origin Statement 2:	-		
Country of Origin Country 2:	-		
Primary Ingredients Country of Origin:	Text		
Distribution Text:	-		
ProSpec Code on Pack:	No		
Site Code on Pack:	No		
Copyright Year:	-		
Price Box:	Price Box Not Required		
Standard Price:	-		
Launch Promo Price:	-		
Any Other Information Front of Pack:	-		
Any Other Information Back of Pack:	"Dairy, Soy and Gluten-Free" on PDP "NOT TO BE USED AS AN INFANT FORMULA" on IP "PROCESSED AND PACKAGED AT PLANT STAMPED ON TOP" on IP Hood packaging part number Winchester "8163BE6" near UPC		

Non Copy Information

Non Copy Information

Pack Copy to be forwarded to:	Equator - Grocery (Great Value Organic), Premium Grocery (bettergoods, Sam's Choice) Fresh (Marketside , Marketside Organic, Freshness Guaranteed)
Design Comments:	-
Reason for Issue:	Bettergoods, new brand for Walmart
Details of other documents to be sent separately (e.g. leaflets):	-

Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.

CAD Ref:

Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.

Section	Download	File Name or URL	Description	Bytes	Attached By	Attached On
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Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.)



BS_1.89L_1.225_NOJ LITHO_(70).pdf

dieline

375921

Katherine Lemelman

11/16/23

Other Details

Packaging Design Date: -
 Film to Printer Date: -
 Pack Copy Status: -
 (If not ready, provide date when it will be ready)
 Will specified board and inks be used?: -
 If no, give reasons: -
 Primary pack format - list items: -
 Photography - confirmation of when products will be ready to shoot: -
 Shelf Ready Packaging - Is product in SRP? (if not give reason): -
 Current/Proposed Format: -
 Current/Proposed Material: -

Printers

Name	Contact Name	Email	Phone	Fax		
Elopak	Salim Hadj Hamou	salim.hadj.hamou@elopak.com	877-326-1133 x254	-		
Country	Address Line 1	Address Line 2	City / Town	State	Zip Code	
Canada	-	-	-	-	-	
<input type="checkbox"/> GPS Latitude	GPS Longitude					
-	-					
Packaging Component	Print process	Print substrate	Packaging format	Colors		
-	litho	white paperboard	folding carton	up to 7 colors CMYK + 3		

Approval Details

Walmart Approval-Name: Pallavi Rajbhandari
 Walmart Approval Position: Sr. Product Development Manager
 Walmart Approval-Date: 11/17/23
 Pack Copy Version: A

FINISHED PRODUCT STANDARDS

Sensory Requirements (PD/QA)

As Sold

Attribute	Description	Method	Frequency
Appearance	creamy brown, uniform smooth, match NBE	Visual Evaluation	every 30 minutes
Aroma	clean, no off odors present	Organoleptic Evaluation	every 30 minutes
Color	creamy brown, match NBE	Visual Evaluation	every 30 minutes
Texture	smooth, creamy and homogenous	Organoleptic Evaluation	every 30 minutes
Flavor	characteristic almond with chocolate, match NBE	Organoleptic Evaluation	every 30 minutes
Additional Attributes			
Attribute	Description	Method	Frequency

Benchmarks

Benchmark

Product: BG Almondmilk Chocolate

Brand	Description	Justification	User	Date
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Physical Requirements (PD/QA)

Physical Requirements (PD/QA)

Test	Minimum	Target	Maximum	Units	Method	Frequency
Net Volume	64	64	64	fl oz	NCWM NIST Handbook 133	every 30 minutes

Other Physical Requirements (PD/QA):

-

Chemical Requirements (PD/QA)

Chemical Requirements (PD/QA)

Parameter	Minimum	Target	Maximum	Units	Method	Frequency
pH	7.8	8.4	9.0	pH	pH meter	every 60 minutes
Total Solids	9.9	10.3	10.7	%	CEM-Microwave Technology	every 60 minutes

Other Chemical Requirements (PD/QA):

-

Food Safety Microbiological / Chemical Requirements

Food Safety Microbiological / Chemical Requirements

PLEASE LEAVE THIS SECTION BLANK:

Test	Accept (m)	Reject (M)	n (number tests)	c (between m - M)	Row Comments (method)
Aerobic Plate Count	≤1,000 CFU/g	>20,000 CFU/g	5	1,000-20,000 CFU/g	FDA BAM Ch. 3
Mold	≤10 CFU/g	>100 CFU/g	5	10-100 CFU/g	FDA BAM Ch. 18
Total Coliforms	≤10 CFU/g	>10 CFU/g	5	0-10 CFU/g	FDA BAM Ch. 4
Yeast	≤10 CFU/g	>100 CFU/g	5	10-100 CFU/g	FDA BAM Ch. 18

Other Standards:

-

STORAGE/LOT/BATCH CODING

Storage/Lot/Batch Coding

Storage Details

Pack coding from date of:	Manufacture					
Period:	DAYS					
Format:	-					
Pack Coding:	-					
Display Until Code	Number (DAYS)	Outer case	Product Code	Number (DAYS)	Outer case	Comments
-	-	Yes	BEST If Used By MMM DD YYYY	90	-	-
Minimum Life into:	DC	DAYS:	28			
Format of batch coding on Product:	Sell By Code (Month-Day-Year), Time Packaged (12:00), Winchester Plant Code (WI), and Filler (EH-1).					

Work In Progress

Process Stage	Min Time	Max Time	Period	Min Temp (F)	Max Temp (F)
Comments:	-				

Finished Product Storage

Stage	Min Temp (F)	Max Temp (F)	Min Humidity (%RH)	Max Humidity (%RH)
Refrigerated Storage	35	45	-	-
Comments:	</=45 (optimum, 35-40)			
Retailer Distribution Chain:	Refrigerated			

PROCESS CONTROLS

Process Steps

Process Steps

-

Critical Control Points

Critical Control Points

Process Step	CCP No.	Hazard	Control Measures	Critical Limits	Monitoring Procedures	Corrective Actions
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Quality Control Points

Quality Control Points

Process Step	Legal / Quality Issue	Control Measures	Tolerance	Monitoring Procedures	Corrective Actions
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PACKAGING

Packaging Components

Packaging Component

Packaging Description: paper board carton					
<input type="checkbox"/> Component Description	Level	Food Contact	Specification	Component Weight (g)	% Recycled Content
Carton 1/2 Gal		Yes		0.44081	0
Print Method	Weight of Recycled Content (g)	Packaging Supplier	Country of Origin	Certification	Material
		Elopak	Canada, United States		PAPER - BOARD
<input type="checkbox"/> Component Description	Level	Food Contact	Specification	Component Weight (g)	% Recycled Content
Cap		Yes		3.3	0
Print Method	Weight of Recycled Content (g)	Packaging Supplier	Country of Origin	Certification	Material
		Evergreen Packaging	United States		PLASTIC - RIGID - PP

How2Recycle Information

Text	Supporting Text	Used on Pack
How2Recycle Rating - Partially recyclable or not yet recyclable (Yellow Rating)	-	Back of Pack

Palletization

Details

Crate/Shipper/Dolly Type:	-
Units per Consumer Pack:	-
Units Per Case/Crate/Shipper:	6
Crates/Cases per Pallet Layer:	16
Layers per Pallet:	5
Pallet Height:	57.5
Method of Pallet Wrap & Stabilization:	shrink wrap
Comments:	-
Total Cases Per Pallet:	80
Maximum Pallet Stack:	1

Project Links

Project Title	Activity Name	Project Status	Date Link Created	Project Id
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Change History

Change History Status

Status Before	Status After	Changed On	Changed By	Comments
Pack Copy Sent	Collaborative Draft	01/24/24 04:05 PM	Kate Sloop	-
Collaborative Draft	Pack Copy Sent	11/17/23 02:41 PM	Pallavi Rajbhandari	-
Supplier Draft	Collaborative Draft	11/16/23 03:22 PM	Katherine Lemelman	-

Change History Revisions













Created On:	11/16/23 03:04 PM	Created By:
Changed On:	10/30/24 10:10 AM	Changed By:

Modified	Modified by	Section	Spec Status	No. Of Field Changes
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:04 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:08 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Allergy and Dietary Advice	Supplier Draft	0
11/16/23 03:13 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Nutrition	Supplier Draft	1
11/16/23 03:17 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Supplier Draft	2
11/16/23 03:17 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Nutrition	Supplier Draft	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Supplier Draft	2
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:21 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
11/16/23 03:22 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Main Details	Collaborative Draft	2
11/17/23 02:41 PM	Pallavi Rajbhandari (Pallavi.Rajbhandari@walmart.com)	Labeling Copy	Collaborative Draft	1
11/17/23 02:41 PM	Pallavi Rajbhandari (Pallavi.Rajbhandari@walmart.com)	Main Details	Collaborative Draft	1
11/17/23 02:41 PM	Pallavi Rajbhandari (Pallavi.Rajbhandari@walmart.com)	Main Details	Pack Copy Sent	3
01/24/24 04:05 PM	Kate Sloop (Kate.Sloop@walmart.com)	Main Details	Collaborative Draft	3
01/25/24 08:27 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	1
01/25/24 08:28 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
01/25/24 08:29 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
01/25/24 08:29 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Nutrition	Collaborative Draft	0
01/25/24 08:31 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
02/13/24 02:14 PM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
03/01/24 09:28 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
03/04/24 10:24 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
03/04/24 10:47 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Main Details	Collaborative Draft	1
03/04/24 10:59 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
03/04/24 10:59 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	-	-	0
03/04/24 11:02 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
03/15/24 10:17 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Labeling Copy	Collaborative Draft	0
10/30/24 10:10 AM	Katherine Lemelman (Katherine.Lemelman@hphood.com)	Formula and Raw Materials	Collaborative Draft	1

Section Changes

Changed On	Changed By	Section	Spec Status	Change
-	-	-	-	-

Attachments

Section	Download	File Name / URL	Description	Bytes	Attached By Id	Attached On
Labeling Copy		LOC - Great Value Almondmilk 2021.pdf	LOC 2021	63354	Robin Roderick	05/28/21
Packaging		Elopak How2Recycle Label Request Form HALF GALLON.dotx1.docx	How2Recycle - carton	81860	Robin Roderick	06/17/19
Labeling Copy		Not Nutritionally Equivalent to Dairy Milk Grid.jpg	grid	20711	Katherine Lemelman	03/04/24
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		BS_1.89L_1.225_NOJ LITHO_(70).pdf	dieline	375921	Katherine Lemelman	11/16/23
Process Controls		FLOW DIAGRAM SACRAMENTO.pdf	Flow Diagram - Sacramento	127906	Robin Roderick	09/11/19
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		PP_HG ELOPAK_041516_DWG1 Fitment LITHO.AI	dieline ai	788445	Katherine Lemelman	11/16/23
Process Controls		FLOW DIAGRAM WINCHESTER ALMONDMILK.pdf	Flow Diagram - Winchester	323234	Robin Roderick	07/22/19
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		SOP-001-010e_Offset_Digital_Art_Work_Guideline.pdf	artwork guideline	102978	Katherine Lemelman	11/16/23
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		CoatedPaperCartonEmptyReplaceCap.jpg	h2r	75913	Katherine Lemelman	11/16/23
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		CoatedPaperCartonEmptyReplaceCap.ai	h2r ai	1148687	Katherine Lemelman	11/16/23
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		ELOPAK HG LITHO GOLD STANDARD Print Specs_Walmart .pdf	print specs	1394812	Katherine Lemelman	11/16/23
Dielines, Print Specs and Supporting Information (i.e. How2Recycle icons, Kosher Symbol etc.) attachments should be uploaded into ProSpecArt.		icon kosher oud.jpg	kosher	5014	Katherine Lemelman	11/16/23

